

Rational Analysis for Understanding Skewed Steel Bridge Cross-Frame Behavior

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1 Abstract

The design of skewed I-girder steel bridges is common throughout the country. Such bridges have been fabricated and constructed and have generally performed well. Where issues have been encountered, they were primarily related to bridge construction and, quite often to the torsional behavior of the severely skewed bridge superstructure. Until recently, there have been few analysis and design guidelines available to the structural designer on the construction engineering of the skewed I-girder bridges. AASHTO [1] specifies that the contract documents should state the fit condition for which the cross frames are detailed for I-girder bridges. Recommendations are also provided for the estimation of the cross frame locked-in forces. This paper presents a case study in a fit-up analysis of multi-span skewed I-girder steel bridge using 3D finite element method modeling. Fit-up analysis was carried out to evaluate girder's web distortions, determine the cross-frames locked-in forces and compare them to the recent AASHTO's recommendations. The paper should provide designers with a more detailed understanding of a bridge's behavior in this condition as compared with the more generalized recommendations from AASHTO guidelines.

Keywords: I-Girders, Skew, FEM Model, Cross-frame, Dead Load Fit, Locked-in-forces, Layover.

2 Introduction

For horizontally curved or skewed steel I-girder bridges, assurance of fit-up is one of the critical attributes in the bridge construction engineering. AASHTO [1] provides a general guidance on the detailing of structural components using one of the three common fit conditions: No-Load Fit (NLF), Steel Dead Load Fit (SDLF), and Total Dead Load Fit (TDLF). NLF refers to the condition where the cross-frames are detailed to fit to the girders in their plumb position under zero load, in which case, the

girder webs will be out-of-plumb after any dead load is applied. SDLF and TDLF refer to the conditions where the cross-frames are detailed to fit to the girders in their ideally plumb deflected position under the steel dead load and total dead load, respectively. National Steel Bridge Alliance, NSBA, Fit Task Force Committee [2] provides a set of recommendations on the level of steel detailing fit or lack of as a function of bridge skew index parameter, bridge skew angle, and span length. For this paper, the fit-up analysis was performed based

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